

### **Description and application**

Roof base PD-B are used in ventilation installations for load-bearing elements intake / exhaust roof louvre of circular cross section and round gravity ventilator. For use on spiral ventilation ducts and ventilation installations wireless. They allow to let out installation by roofs of different construction and give to the roof structure weight intake / exhaust roof louvre or round gravity ventilator.

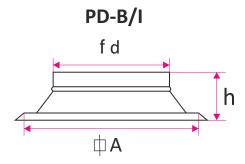
## Roof base has Hygienic Certificate HK/K/0522/03/2016

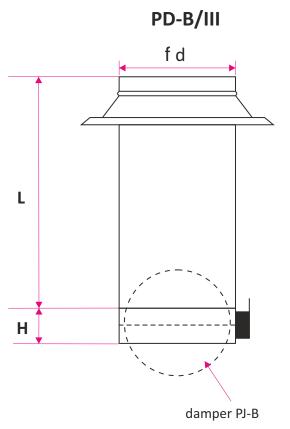
### Material and workmanship

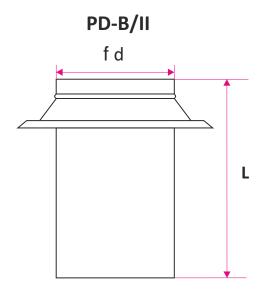
Roof base type B is made of galvanized steel. On request it is possible to powder coated to any RAL color and make roof base of aluminum and stainless steel.

#### Size

Roof base are manufactured to order. Examples dimensions are given in the table. On request it is possible to make louvre in other dimensions.







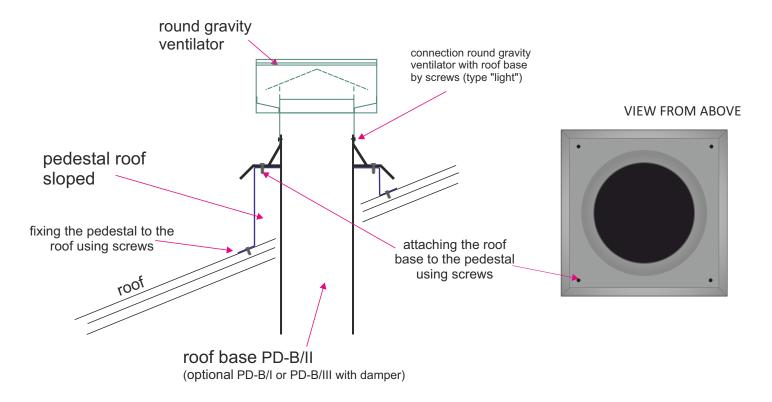
| Size f d | h   | Ф А  | L    | Н   |  |  |
|----------|-----|------|------|-----|--|--|
| mm       |     |      |      |     |  |  |
| 160      | 105 | 370  | 1000 | 130 |  |  |
| 200      | 115 | 410  | 1000 | 130 |  |  |
| 250      | 125 | 470  | 1000 | 80  |  |  |
| 315      | 145 | 555  | 1000 | 80  |  |  |
| 400      | 165 | 660  | 1000 | 80  |  |  |
| 500      | 190 | 785  | 1000 | 80  |  |  |
| 630      | 225 | 945  | 1000 | 80  |  |  |
| 800      | 265 | 1160 | 1000 | 80  |  |  |
| 1000     | 315 | 1390 | 1000 | 80  |  |  |

Other dimensions are manufactured on request

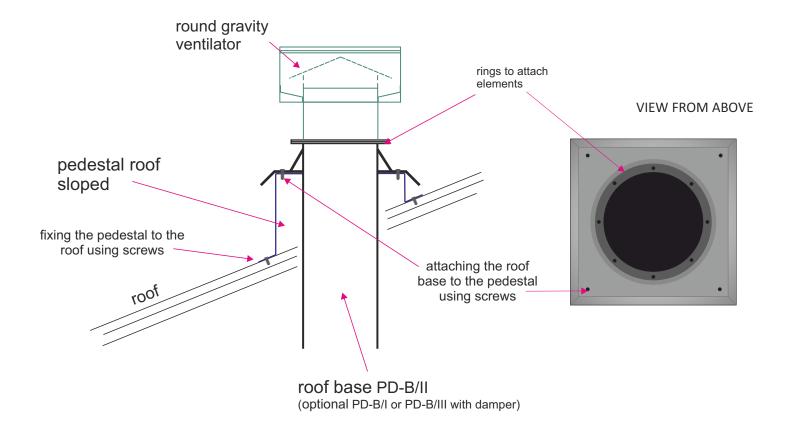


### Installation example

# **W1** - mounting visible with screws (EXAMPLE)



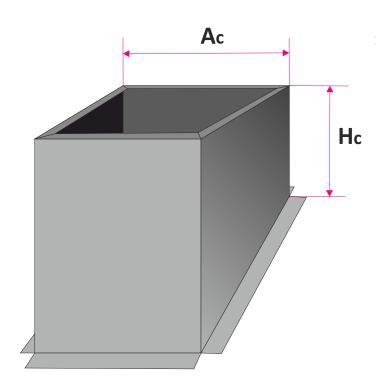
 $\mathbf{W2}$  - Installation visible with mounting flanges (EXAMPLE) - recommended at the elements above f 400.





### **Accessories - roof pedestal**

Roof pedestal is mounted on the roof as supporting structure of the roof bases PD-B/I, PD-B/II, PD-B/III, and to leveling roof pitch. Standard is made of galvanized steel. On request it is possible to powder-coated in any RAL color and to make pedestal from stainless steel or aluminum. Pedestal can also be isolated, thermal and / or acoustic with rubber or mineral wool.

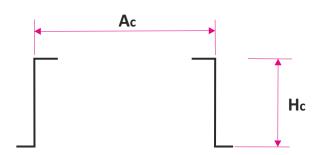


| 1. Angle pe | destal | Ac |      |          |
|-------------|--------|----|------|----------|
|             |        |    |      | <u> </u> |
|             |        |    |      | Hc       |
|             |        | a  |      |          |
|             | J.:    |    | <br> |          |

**NOTE:** please note whether the value of a is given in degrees or percent

| Size of base f d | A <sub>c</sub> | H <sub>c</sub> |  |  |  |  |
|------------------|----------------|----------------|--|--|--|--|
| mm               |                |                |  |  |  |  |
| 160              | 365            | 300            |  |  |  |  |
| 200              | 405            | 300            |  |  |  |  |
| 250              | 465            | 300            |  |  |  |  |
| 315              | 550            | 300            |  |  |  |  |
| 400              | 655            | 300            |  |  |  |  |
| 500              | 780            | 300            |  |  |  |  |
| 630              | 940            | 300            |  |  |  |  |
| 800              | 1155           | 300            |  |  |  |  |
| 1000             | 1385           | 300            |  |  |  |  |

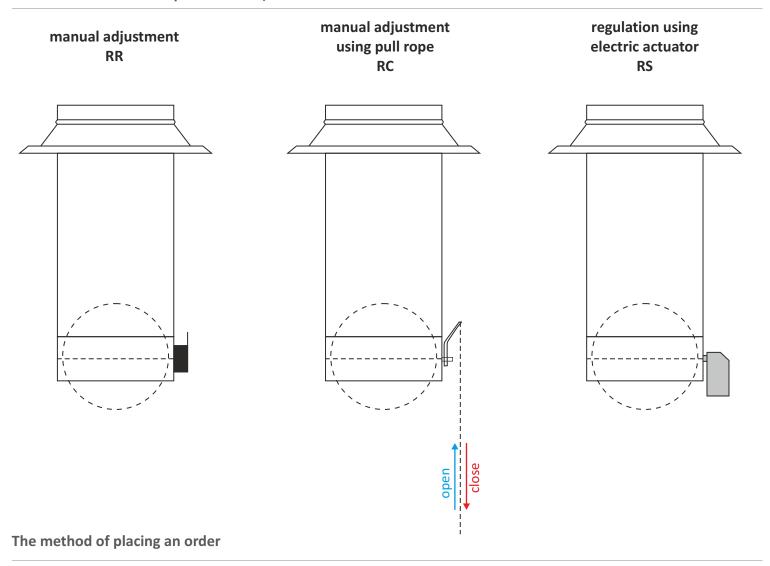
### 2. Straight pedestal



The height of the straight and angle pedestal adjusted to the conditions at its mounting location (need to define at the time of making order).



### Control methods of damper in base B/III



Please make orders according to the following formula:

## PD-B/ 'T' / 'R' / 'f d' / 'A' / 'RAL' / 'M' / 'W' + Pedestal / 'Hc' / 'a'

roof base type PD-B/I, PD-B/II, PD-B/III 'T' 'R' regulation of damper (concerns PD-B/III): RR - manual adjustment RC - regulation by pull rope RS - regulation by using an electric actuator diameter of roof base ..., 160, 200, 250, 315, 400, 500, 630, 800, 1000... 'f d' size AxA (in case of no information it will be used values from the table) 'A' color according to RAL palette (none\*) 'RAL' material: 'M' ST- galvanized steel\* AL - aluminum KO - stainless steel / acid proof steel (type 1.4301 or 1.4404) 'W' mounting variant: W1 - mounting "light type" - base connected to the main element with screws W2 - mounting "heavy type" -base ended from the top with ring (mounting flange) height of pedestal (in case of no information it will be used values from the table) 'Hc' slope of the roof (specify whether the value is given in degrees or percent). 'a'

<sup>\* -</sup> If you don't give the information will be used standard parameters.